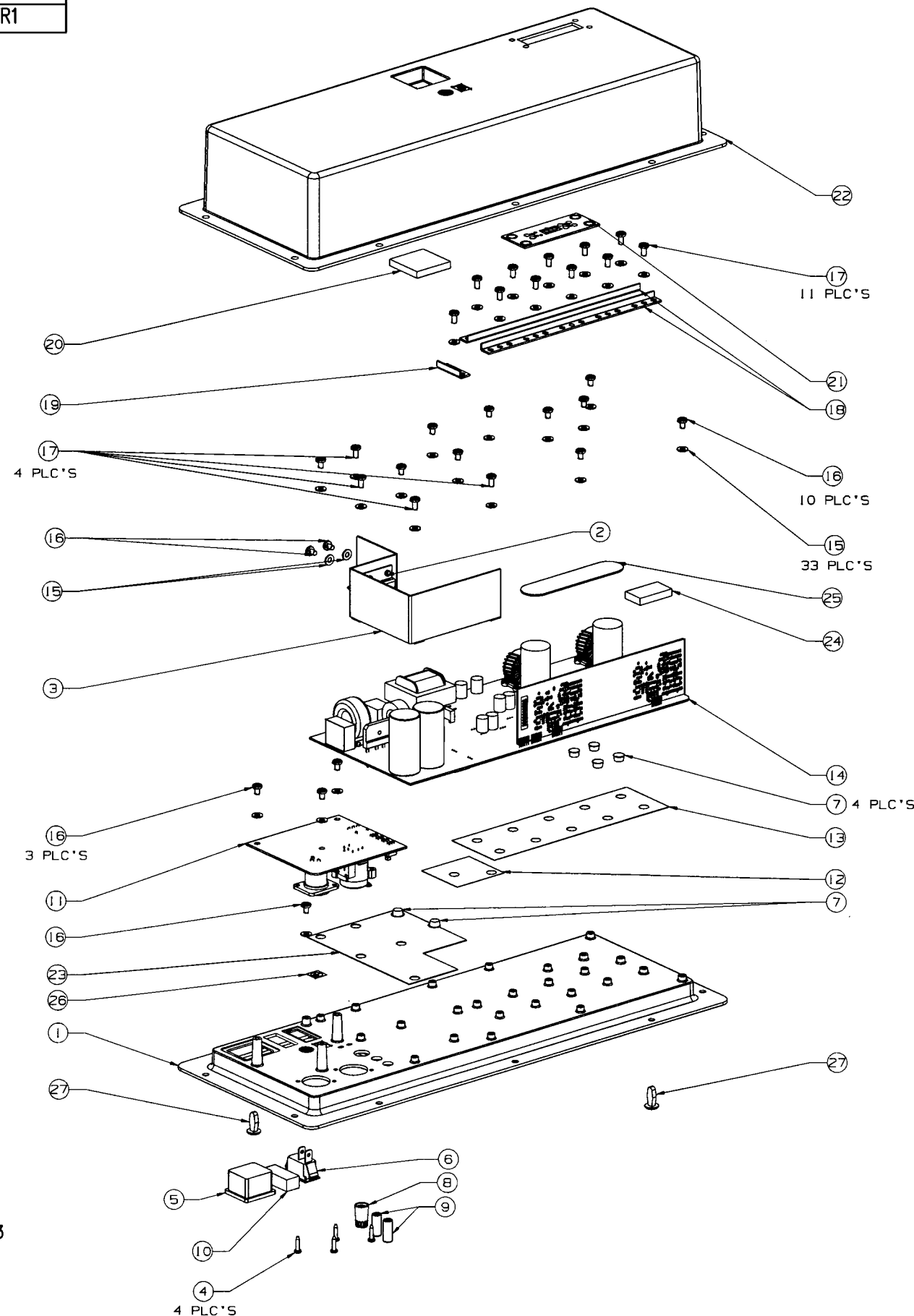


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PART NO	DESCRIPTION
362099-001	AMP. ASSEMBLY, FR1

REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
31783	T1	PRE-RELEASE FOR QUOTATION	FL		4/6/06	



RECOMMENDED ASSEMBLY TORQUES

ITEM No.	PART No.	TORQUE SETTINGS
4	A10111-70408	5-6 IN LBS.
16	137892-1	9-11 IN LBS.
17	138942-1	9-11 IN LBS.

ITEM	QTY	DESCRIPTION	PART NO.
27	2	FASTENER, CJ2000D BUTTON	135678-1
26	1	LABEL, VDE EARTH GROUND	D 7037-1
25	1	COVER, DP3 4 CAP	138161-1
24	1	FOAM, MRX MODULATOR	139379-1
23	1	INSULATOR, MRX CHASSIS	139241-1
22	1	CHASSIS, MRX BOTTOM	362059-001
21	1	PWA, MRX SPEAKER INTERFACE	138927-1
20	1	FOAM, MRX XFMR SUPPORT	138941-1
19	1	CLIP, MRX IGBT	138556-1
18	2	CLIP, MRX TO-220	138555-1
17	15	SCREW, M4X8 PH(+)	138942-1
16	16	SCREW, M4X6 PH(+)	137892-1
15	31	WASHER, M4 CONICAL	137633-1
14	1	PWA, FR1 MAIN	138977-1
13	1	SILPAD, MRX	138525-1
12	1	SILPAD, MRX IGBT	138745-1
11	1	INPUT MODULE, FR1 & FR2	362902-001
10	1	SWITCH, VOLTAGE SELECTOR	138539-1
9	2	PUSHBUTTON, .75 BEADED	D6013-3
8	1	KNOB, XS PRODUCT	135957-1
7	6	BUMPER, .37DIA X .19H	133766-1
6	1	SWITCH, SPST FR HIGH INRUSH 20A	127146-1
5	1	IEC SNAP IN 15A UL/10A VDE	139258-1
4	4	SCREW, #4X.5 PN HD PH AB BZ	A10111-70408
3	1	SHIELD, MRX	138521-1
2	1	CLIP, MRX AMPLIFIER	138922-1
1	1	CHASSIS, MRX FRONT	362223-001
ITEM	QTY	DESCRIPTION	PART NO.

1. REFERENCE CROWN PART NUMBER #139693

NOTES: (UNLESS OTHERWISE SPECIFIED)

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ITEM	PART NO.	DESCRIPTION	REMARKS/REF P/N'S
<b>TOLERANCES</b> UNLESS OTHERWISE SPECIFIED .XXX ± .005 INCH .XX ± .010 INCH .X ± .020 INCH FRACTIONAL ± 1/32 ANGULAR ± 30°			
DRAWN BY: FL DATE: 04/04/06 DESIGNER: [Signature] DATE: [Blank] ENGR: [Blank]		<b>JBL Professional</b> A Harman International Company Northridge, California 91329, U.S.A.	
MODELS: FR1		TITLE: AMP, ASSEMBLY DRAWING NO: 362099 REV: T1	
THIRD ANGLE PROJECTION		SCALE: NTS SHEET 1 OF 1	